



**F+Z BAUGESELLSCHAFT**

## OFFSHORE BASE CUXHAVEN

Berth 9

**Contract Value:**

~ € 59,7 million

**Executed by:**

F+Z Baugesellschaft

**Employer:**

Niedersachsen Port GmbH & Co. KG

**Construction Period:**

2010-Jan. 2013

**Construction site:**

Cuxhaven

**Specifications / Main Quantities:**

Sheet piling up to 30 m length	1.700 t
Pipes up to 40 m length, Ø 1.420 mm, ca. 8.000 t	290 pieces
Inclined pile anchoring about 2.000 t; up to 50 m length	260 pieces
In situ concrete piles length up to 36 m	800 pieces
Dredging berth	approx. 500.000 m <sup>3</sup>
Sand refill	500.000 m <sup>3</sup>
Reinforced concrete superstructure	10.500 m <sup>3</sup>

The order for the construction of the offshore LP 9 in Cuxhaven was generated by a joint venture of F+Z Baugesellschaft, Josef Möbius, Tiefbau GmbH Unterweser and Heinrich Hirdes via a secondary bid with optimized finger pier and sheet pile wall construction. Execution took place between March 2010 and December 2012.

The existing offshore base port LP 8 (see also reference projects) was thus extended by 680 m in length. The quay wall is divided into general cargo, bulk cargo and flushing berth. In addition, a finger pier was planned for the shipment of wind power foundations by means of a catamaran installation ship. In addition to the core services, consisting of pile driving and reinforced concrete work, dredging, drainage and road construction work was carried out.

The challenge of this project lay above all in the demanding local subsoil conditions with deep soft layers. In cooperation with the soil expert, various test loads on the supporting elements were carried out and evaluated and concepts for the pre-consolidation of the soft layers were developed.

After the technical office Bilfinger MOS had successfully completed the implementation planning, it was carried out using its own equipment units.

The combined sheet pile wall consisting of support tubes Ø1420 mm with lengths of up to 30 m was anchored back with Peiner sloping piles with lengths of up to 50 m. A low-lying shielding plate was provided to relieve the sheet pile wall for the very high area loads. The foundation of the slab with 3 to 4 pile rows was carried out using in-situ concrete driven piles Ø61 cm with lengths of up to 36 m.

**F+Z Baugesellschaft**

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